Development of a Mecanum-Wheeled Mobile Robot for Dynamic- and Static-Obstacle Avoidance Based on Laser Range Sensor

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Abstract

This study aims to present an idea about the practical consequences of using mobile robots with Mecanum wheels. For mobile robots, an approach is proposed to avoid obstacles without location and map information. This approach is presented using a series of developed solutions. This article shares the process on how a set of discussed conceptual methodologies can be applied as well as their practical results. This method is provided using fuzzy logic and gap tracking. LIDAR is used to recognize obstacles around the mobile robot. By using the LIDAR, the robot detects gaps around it and moves according to fuzzy logic. The fuzzy logic consists of three inputs, an output, and 45 rules. The first of the membership functions represents the membership function that replaces the obstacle. The second membership function calculates the distance to the obstacle. The final login membership function is used to determine the angle between the obstacle and robot view. The output membership function represents the membership function that moves the robot. The results are analyzed under three different scenarios with five different experiments for each scenario. The results show that the mobile robot can avoid obstacles without location and map information. We believe that the proposed method can be used in mobile robots such as guard and service robots.

Keywords: Fuzzy logic, Mobile robot, Follow-the-gap method, Mecanum wheel

1. Introduction

Mobile robots move within predefined areas, instead of along specially defined areas. They are capable of autonomous movement without a human operator [1, 2]. When they move within a working area, they must learn the environment and carry out their movement according to the obstacles. Their mobility varies depending on the wheel structure. In the 1970s, Bengt Ilon developed the Mecanum wheel. Mecanum wheels greatly increase the mobility of mobile robots [3]. On the other hand, the circumference-detection method and increase in mobility make robot control difficult. Because of the variable dynamics of the environment and the mobile structure of the robot, intelligent control methods are needed. The control method determines how the robot will perform a motion plan by interpreting the data from the sensors [4]. Detecting the environment/obstacles and determining the direction of movement relative to these obstacles are the main problems in mobile-robot control. Many studies have been

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Table 1. Mecanum wheel parameters

Wheels	α_i	β_i	γ_i
1	$\tan^{-1}(b/a)$	$-\tan^{-1}(b/a)$	$(\pi/2 + \pi/4)$
2	$\pi - \tan^{-1}(b/a)$	$\tan^{-1}(b/a)$	$-(\pi/2 + \pi/4)$
3	$\pi + \tan^{-1}(b/a)$	$-\tan^{-1}(b/a)$	$(\pi/2 + \pi/4)$
4	$2\pi - \tan^{-1}(b/a)$	$\tan^{-1}(b/a)$	$-(\pi/2 + \pi/4)$

r . $\dot{\varphi}$ and $\dot{\varphi}_{SW}$ are the rotational speeds of the main wheel and passive rollers in contact with the ground, respectively [17].

By assuming that the contact point between the mechanical wheel and ground is the sudden center of rotation, the contact is in a simple rolling state without sliding. Then, the speed of wheel center A along the tangential direction is $r\dot{\varphi}$, as shown in Figure 1. Thus, the speed component of wheel center A along the axis of the contacting wheels is $r\dot{\varphi} \cos \gamma$. The instantaneous displacement rate of the robot under the $\{R\}$ conditions in the local frame is $[\dot{x}_R \ \dot{y}_R]^T$. The rotational speed around the Z_R axis is θ . The speed of point A , which is the center of the wheel, can be calculated by adding displacement velocity vectors $\dot{x}_R$, $\dot{y}_R$ and relative speed $l\dot{\theta}$ due to the rotation speed, as shown in Figure 1 [14].

We assume that the four Mecanum wheels are mounted at equal distances. Thus, Table 1 is taken into account, and the motion equation is expressed as Eq. (1).

$$\begin{bmatrix} \dot{\varphi}_1 \\ \dot{\varphi}_2 \\ \dot{\varphi}_3 \\ \dot{\varphi}_4 \end{bmatrix} = -(\sqrt{2}/r) \begin{bmatrix} \sqrt{2}/2 & \sqrt{2}/2 & l \sin(\pi/4 - \alpha) \\ \sqrt{2}/2 & -\sqrt{2}/2 & l \sin(\pi/4 - \alpha) \\ -\sqrt{2}/2 & -\sqrt{2}/2 & l \sin(\pi/4 - \alpha) \\ -\sqrt{2}/2 & \sqrt{2}/2 & l \sin(\pi/4 - \alpha) \end{bmatrix} \times \begin{bmatrix} \cos \theta & \sin \theta & 0 \\ -\sin \theta & \cos \theta & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} \dot{x}_I \\ \dot{y}_I \\ \dot{\theta} \end{bmatrix}. \quad (1)$$

In this equation, $\alpha = \tan^{-1}(b/a)$ is considered. The horizontal distance of the robot from the center point to the center of the wheel is a , and the vertical distance is b . The Jacobian matrix is defined by Eq. (2).

$$J = \begin{bmatrix} \sqrt{2}/2 & \sqrt{2}/2 & l \sin(\pi/4 - \alpha) \\ \sqrt{2}/2 & -\sqrt{2}/2 & l \sin(\pi/4 - \alpha) \\ -\sqrt{2}/2 & -\sqrt{2}/2 & l \sin(\pi/4 - \alpha) \\ -\sqrt{2}/2 & \sqrt{2}/2 & l \sin(\pi/4 - \alpha) \end{bmatrix} \cdot \begin{bmatrix} \cos \theta & \sin \theta & 0 \\ -\sin \theta & \cos \theta & 0 \\ 0 & 0 & 1 \end{bmatrix}. \quad (2)$$

According to the aforementioned equations, the advanced kine-

Figure 2. View of the mobile-robot mobility with a Mecanum wheel.

matic equation of the four-Mecanum-wheeled mobile robot is expressed as Eq. (3).

$$\begin{bmatrix} \dot{x}_I \\ \dot{y}_I \\ \dot{\theta} \end{bmatrix} = -(\sqrt{2}/2)rJ^+ \begin{bmatrix} \dot{\varphi}_1 \\ \dot{\varphi}_2 \\ \dot{\varphi}_3 \\ \dot{\varphi}_4 \end{bmatrix}. \quad (3)$$

Here, $J^+ = (J^T J)^{-1} J^T$ is the inverse of J . Figure 2 shows the movement capabilities of the Mecanum-wheeled mobile robot.

The kinematic and dynamic properties of the Mecanum-wheeled mobile robots show that they can achieve omnidirectional movements. Some movements of the Mecanum-wheeled mobile robot are shown in Figure 2. In this study, A, B, C, E, and their inverse motion types are used, as shown in Figure 2. By using these movement types, static and dynamic obstacles are avoided.

1.2 Design of a Mecanum-Wheeled Mobile Robot

The mobile-robot platform consists of four direct current (DC) motors, LIDAR, motor drives, minicomputer, battery, Mecanum wheels, and body. The general representation of the system is shown in Figure 3. The top LIDAR and touch screen are positioned at the top of the robot.

The production-development process of the robot from the design stage is shown in Figure 4.

The DC motors are driven by RoboClaw 2×15 A motor drives. Each drive is also connected to a minicomputer. The Intel NUC5i7RYB minicomputer is used as the system controller. The minicomputer sends the necessary control signals to the motor drives. The LIDAR sensor is connected to the minicomputer. The minicomputer interprets the data from LIDAR and generates the necessary control signals. The employed driver, computer, motor, and sensors are shown in Figure 5.

Figure 3. View of the system structure.

Figure 4. Images of the manufactured mobile robot from simulation to the final assembly: (a) robot design, (b) mechanical assembly, (c) electrical design, and (d) final assembly.

This study uses Mecanum wheels whose diameter, width, and carrying capacity are 203 mm, 78 cm, and 150 kg, respectively. The robot movement is provided by a 24-V 95-W 220-r/min DC gearmotor. A 2×15 A motor driver is used as the driver of the motors. RP A2 LIDAR is used to detect obstacles and the environment. It has a 360° detection capacity. It provides 8000-point distance information per second. Its detection distance is 20 m.

2. Detecting Obstacles and Gaps

Obstacles are detected using the data received from the LIDAR. The distance data are filtered by considering zero for obstacles

Figure 5. Equipment used in this study. (a) Mecanum wheel, (b) Intel NUC, (c) DC motor, (d) Motor drive, and (e) LIDAR.

that are farther than 1 m and considering the distance for obstacles that are less than 1 m. In the filtered data, a zero value indicates gaps, whereas data closer than 1 m indicate obstacles. In this case, values from zero and lower provide the start and end points of the obstacles. The gap width is calculated by finding the start and end points of the obstacles. Three different situations occur between the robot and obstacles, which are shown in Figure 6.

Figure 6(a) shows that the robot is positioned between the obstacles. Here d_1 and d_2 indicate the distances between the boundaries of the obstacles and the robot measured by the LIDAR. The angles of the boundaries of the obstacles with the robot are expressed as α_1 and α_2 . The distance of the obstacle boundaries to the axis that passes perpendicular to the robot is expressed as x_1 and x_2 . We conclude that if the sum of x_1 and x_2 is greater than the width of the robot, the robot can pass.

Figure 6. Situations between obstacles and the robot: (a) if robot middle of obstacle, (b) if robot right of obstacle, and (c) if robot left of obstacles.

Eq. (4) is used to calculate the gap width. Figure 6(b) shows the robot at the right side of the obstacles. In this case, the gap width to be calculated is given by Eq. (5). Figure 6(c) shows that the robot is located at the left side of the obstacles. In this case, Eq. (6) is used to calculate the gap width.

$$\begin{aligned} x1 &= d1 / \sin(a1), \\ x2 &= d2 / \sin(a2), \\ \text{Gap width} &= x1 + x2, \end{aligned} \quad (4)$$

$$\begin{aligned} x1 &= d1 / \sin(a1), \\ x2 &= d2 / \sin(a2), \\ \text{Gap width} &= x1 - x2, \end{aligned} \quad (5)$$

$$\begin{aligned} x1 &= d1 / \sin(a1), \\ x2 &= d2 / \sin(a2), \\ \text{Gap width} &= x2 - x1. \end{aligned} \quad (6)$$

The three situations are evaluated according to the angle of the obstacle boundaries. More than one gap may exist because of the presence of more than one obstacle. In this case, all gap widths are calculated, and the maximum width is taken into account. If the width with the largest value is greater than the width of the robot, the robot is guided into that gap. The robot is guided to the midpoint of the gap during the orientation process. Calculation of the midpoint of the gap is performed using Eq. (7).

$$\begin{aligned} \text{Gap center angle} \\ = \frac{\text{Gap right boundary angle} + \text{Gap left boundary angle}}{2}. \end{aligned} \quad (7)$$

3. Design of a Fuzzy Logic Classifier

The robot starts to move by calculating the center angle of the gap. It must also avoid obstacles when moving toward the center of the gap. In this case, a fuzzy logic classifier is used to avoid obstacles and move the robot to the center of the gap. The fuzzy logic classifier is designed with three inputs and one output. The center angle of the gap, the closest obstacle angle, and the closest obstacle distance are given as input. The robot-movement type is determined by the output. Input values indicate where the robot is located in the gap, at which side of the obstacle, and how close it is to the center of the gap. Figure 7 shows the fuzzy logic classifier membership functions.

The position of the gap center relative to the robot is expressed by linguistic variables, namely, left, middle, and right. The viewing angle of the robot is 70° from the center to the right and -80° to the left. The scanning angle of the robot is

Figure 7. Input and output membership functions.

the same as these angles. The angle of the nearest obstacle is expressed by linguistic variables, i.e., left, middle, and right. The third entry is the distance from the nearest obstacle to the robot. The distance of the nearest obstacle is evaluated under five groups. The distance is expressed by linguistic variables: very close, close, medium, far, too far. Because LIDAR has a visibility of 20 m, a function between 0-20,000 mm is created. Except for the forward, backward, and stop functions, the robot can perform six different movements because of the Mecanum wheels. These movements are positioned to the negative and positive points as left and right. A rule base is developed in which the outputs are assigned according to the incoming data. The rule base consists of 45 rules (Table 2).

In the rule base, all possible inputs are evaluated, and output values related to an expert opinion are formed. In addition, if the width of the gap is smaller than the robot width and no space is available to go further, the robot stops. The fuzzy logic classifier

Table 2. Rule base

Gap	Obstacle angle	Obstacle distance	Robot movement
Left	Left	Very close	Right side
Left	Left	Close	Right cross
Left	Left	Middle	Right cross
Left	Left	Far	Right cross
Left	Left	Too far	Straight
Left	Middle	Very close	Left side
Left	Middle	Close	Left cross
Left	Middle	Middle	Left cross
Left	Middle	Far	Left cross
Left	Middle	Too far	Left cross
Left	Right	Very close	Left side
Left	Right	Close	Left cross
Left	Right	Middle	Left cross
Left	Right	Far	Left cross
Left	Right	Too far	Left cross
Middle	Left	Very close	Right side
Middle	Left	Close	Right cross
Middle	Left	Middle	Right cross
Middle	Left	Far	Right cross
Middle	Left	Too far	Straight
Middle	Middle	Very close	Left side
Middle	Middle	Close	Left cross
Middle	Middle	Middle	Left cross

Middle	Middle	Far	Left cross
Middle	Middle	Too far	Left cross
Middle	Right	Very close	Left side
Middle	Right	Close	Left cross
Middle	Right	Middle	Left cross
Middle	Right	Far	Left cross
Middle	Right	Too far	Straight
Right	Left	Very close	Right side
Right	Left	Close	Right cross
Right	Left	Middle	Right cross
Right	Left	Far	Right cross
Right	Left	Too far	Right cross
Right	Middle	Very close	Right side
Right	Middle	Close	Right cross
Right	Middle	Middle	Right cross
Right	Middle	Far	Right cross
Right	Middle	Too far	Right cross
Right	Right	Very close	Left side
Right	Right	Close	Left cross
Right	Right	Middle	Left cross
Right	Right	Far	Left cross
Right	Right	Too far	Straight

and control algorithms are coded in Python. The fuzzy logic classifier is created using the scikit-fuzzy library [18]. Because the output of the fuzzy logic used in the study determines the type of robot motion, the term fuzzy logic classifier is used instead of fuzzy logic controller. The employed fuzzy logic classifier actually controls the movement of the robot depending on the location between the robot and obstacle. Thus, we can say that it is used as a controller.

4. Experimental Studies

Experimental studies were carried out in the Mechatronics Engineering Laboratory of Karabuk University, Faculty of Technology Department. The experimental studies were performed under three different scenarios, which included scanning the area, avoiding static obstacles, and avoiding static/moving obstacles.

In this study, five experiments were performed under three different experimental setups. Fuzzy logic and a gap-tracking algorithm were used together in the experiments. Figure 8 shows the flowchart of the approach followed in the experiments. Figure 8 shows that the robot scanning functions of

Figure 8. Flowchart of the approach followed in the experiments.

the environment were separate. However, to avoid fixed and movable obstacles, a common flowchart was used because the same flow was followed.

Figure 8 shows three different experiments such as scanning the robot environment and avoiding fixed and moving obstacles. Figure 8 shows the tracked methodology of the mobile robot to avoid obstacles based on the LIDAR information. In this methodology, different process steps were introduced depend-

ing on the task types. Each experiment was repeated five times to increase the measurement accuracy.

Two obstacles were placed in front of the robot for detection. The environment measured by the robot could be given as a two-dimensional graph in terms of point-cloud distance angle (Figure 9). The two obstacles shown in Figure 8 were between 319° - 346° and 12° - 39° , as shown in Figure 10. The obstacles were located approximately 1 m from the robot. Each measure-

Figure 9. View of the LIDAR data.

Figure 10. Environment where the data in Figure 9 are measured by LIDAR.

Figure 11. Filtered distance angle chart.

ment over a distance of more than 2 m is considered zero, and the graph shown in Figure 9 is similar to that shown in Figure 11.

Figure 10 shows that two obstacles were placed in front of the mobile robot. Figure 11 shows the results of these obstacles filtered after they were received by the LIDAR.

Figure 11 shows that obstacles appeared as a result of the applied filter.

4.1 Field-Scanning Experiment of the Mecanum-Wheeled Mobile Robot

In this experiment, our test found that the mobile-robot platform with Mecanum wheels could start to move in an area without hitting around and go back to where it started. We found that the robot could repeatedly perform the same movements. Images of the working environment are shown in Figure 12.

The robot was required to scan the working environment. The robot was expected to scan the working environment following the route shown in Figure 13. During the scanning process, the robot moved and maintained its position relative to the right wall. It also controlled the obstacles at its front and determined its movement. The experiments were repeated five times and recorded. Each repetition was done with a fully charged battery. The field-scanning experimental results are shown in Figure 13.

The floor was not completely smooth because the ambient floor was paved with cobblestones. In this case, the robot was exposed to vibrations from the Mecanum wheels as it passed through each cobblestone. This vibration created shifts in the robot movement. The robot position was corrected according to its distance from the wall. The robot moved left when an obstacle appeared in front. When it determined that the corridor was on its right side, it moved forward for 2 seconds, turned right, and moved forward to avoid the sharpness of the right turns. The robot tried to maintain a distance of 80 to 110 cm from the right wall.

Figure 12. View of the laboratory environment where the field screening test is performed.

Figure 13. Results of the field-scan test.

4.2 Mecanum-Wheeled Mobile-Robot Static-Obstacle-Avoidance Test

In the experiment, the mobile robot consistently started from the same point to measure the robot response as observed. Carton boxes with the same dimensions were used as static obstacles. The dimensions of the carton boxes were $40 \times 40 \times 60 \text{ cm}^3$. The static obstacles were positioned at different points to study the robot mobility. The obstacles were positioned as shown in Figure 14 (blue line) to test the robot ability to pass between two obstacles and avoid cross obstacles. The robot tried to pass the center of the gaps between the obstacles according to its algorithm. The expected movement of the robot is shown in Figure 14.

The experiments were repeated five times. The battery was fully charged. In all of the five repetitions, the robot was observed to avoid obstacles. The robot movements in all experiments are shown in Figure 14.

Figure 14 shows that in the experimental study, the robot avoided obstacles in all five repetitions. The advantage of the

Mecanum wheels was that the robot could perform cross and side movements to avoid cross obstacles.

4.3 Static- and Mobile-Obstacle-Avoidance Test of the Mecanum-Wheeled Mobile Robot

In this experiment, the ability of the mobile robot to avoid static and moving obstacles was investigated. In the experiment, the robot consistently started from the same point to investigate its response. Carton boxes from the static-barrier avoidance test were used as static obstacles. A training robot called mBot was used as a moving obstacle. The robot was covered with a cloth, as shown in Figure 15, to create an obstacle.

The moving obstacle moved to the right and left following the line shown in Figure 16. Figure 16 also shows the positions of the mobile and static obstacles in the static- and mobile-obstacle-avoidance test environment.

The experiment was repeated five times, and it started with a full charge in the battery. The robot did not hit any static obstacles in the five experiments. In addition, it was able to

Figure 14. Results of the static-obstacle-avoidance tests.

Figure 15. Moving obstacle.

complete the experiment by hitting the moving obstacle twice only. The first repetition of the static- and mobile-obstacle-avoidance test is shown in Figure 17.

In the first repetition, the robot avoided both static and moving obstacles. Figure 11, which is reproduced in Figure 17, shows the moving obstacle at the right side of the robot. The robot moved toward the wide space on its left side. The robot successfully completed the movement toward the end of the

Figure 16. Static- and mobile-obstacle-avoidance test environment.

course while successfully avoiding the moving obstacle.

In the second repetition, the robot and moving obstacle collided. The robot managed to avoid the static obstacles. During the experiment, the moving obstacle remained at the left side of the robot. Therefore, the robot was directed toward the right side. However, the moving obstacle moved toward the robot. The robot, which moved to the right, collided with the moving obstacle. The robot completed the course by avoiding the static obstacle after passing the moving-obstacle zone.

In the third repetition, the robot and the moving obstacle

Figure 17. Static- and moving-obstacle-avoidance experiments results.

collided. The moving obstacle was at the right side of the robot. Then, the robot was directed to the left. However, the moving obstacle caught up with robot and moved to its front. The robot collided with the moving obstacle. The robot continued its movement after this collision, avoiding the static obstacles.

In the fourth repetition, no collision occurred. The robot reached the end of the track, avoiding the static and moving obstacles. When the robot encountered the moving obstacle, it detected a gap at its left side. It passed the left side of the moving obstacle and completed the course without any collision. Similarly, no collision occurred in the fifth repetition.

5. Conclusion and Evaluation

In this study, a mobile-robot platform with four Mecanum wheels was designed and manufactured. Mecanum wheels are known to provide versatility to robots. We observe that this mobility allows the robot to use multiple motion scenarios while avoiding obstacles. LIDAR technology is used to detect obstacles. Mobile robots usually know the map and its location in the map. In this study, the robot does not know its position and the map. Therefore, it avoids static and dynamic obstacles that may be encountered while moving freely in its environment. The robot was tested under three different scenarios. Each scenario was repeated five times. In the five repetitions, the robot consistently starts from the same position. In this manner, the accuracy is measured. In the first experiment, a successful result is obtained with 100% accuracy rate. The robot completes the field-scanning experiment at an average of 4 minutes 45 seconds. In the second experiment, a track,

which consists of stationary obstacles, is completed by the robot with 100% accuracy. It completes the experiment at an average time of 38 seconds. In the third experiment, a track with both stationary and moving obstacles is completed by the robot. The third experiment is completed with 60% accuracy. The robot completes the experiment at an average time of 38 seconds.

To avoid obstacles, the gaps between the obstacles are measured during the movement, and the measured values and the distance and angle values of the nearest obstacle are evaluated using a fuzzy logic classifier. The follow-the-gap and fuzzy logic methods are used together in this study. The use of the follow-the-gap method and fuzzy logic classifier together is an original concept in this study. When the width of the largest gap is greater than that of the robot, the robot is directed to the gap. The robot, which is directed to the center of the gap, must also avoid obstacles during its movement. The gap angle, closest obstacle distance, and angle are used as inputs to the fuzzy logic classifier, and the output for the required robot movements is obtained.

In the Mecanum-wheeled mobile robots, the number of parameters to be controlled is large because the movement varies. Clearly, this problem cannot be solved using motor control only. In addition, because of the structure of the Mecanum wheels, slippage can occur during movement, which distorts the linearity of the path the robot follows to avoid obstacles. Therefore, in the Mecanum-wheeled mobile-robot work, the robot-position control makes obstacle avoidance more efficient. Owing to the structure of the Mecanum wheel, no large vibration can be experienced on smooth surfaces. However, too much vibration can occur on rough surfaces, which is undesirable. The use of Mecanum wheels with a suspension system can solve this problem.

LIDAR has a difficulty detecting glazed surfaces. LIDAR can sometimes see the glass, depending on the angle between the glass and the robot, and sometimes, it can see objects behind the glass. The presence of glazed sections in the laboratory causes deviations in the movement of the robot during the experiment. To prevent deviations, the glazed surfaces within the LIDAR distance are covered with paper, which solves the problem of deviation in the robot movements.

Battery usage is very important in mobile robots because when the battery cannot supply sufficient power to the robot, problems such as reduction in the data read from the LIDAR and decrease in the robot speed can occur. To solve this problem, the battery-charge status must be continuously checked. The robot operation and task success are directly affected when the

battery-charge level drops below a certain value.

Conflict of Interest

No potential conflict of interest relevant to this article was reported.

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